

Of different helix angle establish millin cutter, how should distinguish use?aa

Problem

How should distinguish use different helix angle establish cutter?

The helix angle that establishes milling cutter includes a va point of view such as 30° , 45° , 50° , how should distin use?

Reply

The effect of helix angle

If establish the helix angle of milling cutter to increase, cr the osculatory length of workpiece and cutting blade can lengthened, bear of susceptible of place of blade of the cu unit length can decrease, because this is helpful for life o promotion cutting tool. Contrary, because cutting obstruct increases, must consider to use clip to hold the knife han taller tigheidity to wait so.



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