

## Mechanical experienced worker teach handiwork grinding establishes article o milling cutter graph and luxuriantaa

1.Establish milling cutter to carry blade to repair grind:

With collet of R8 of primary tool carrier clip holds milling cutter  
petiole, by 90 ° level roll carries milling cutter to grind with  
accessory, uproot spacing bolt, transfer tool carrier but tr  
tool carrier of 360 degrees of circumgyrate arrives but po  
grinding end blade (see a picture 1) , next the degree acc  
to the angle that carries cutting sword, gradient of the hor  
grinding those who give Duan Ren (see a picture 2) , rep  
attention when grinding feed means (see a picture 4) . Tu  
cutting tool of device of tool carrier graduation is used aft  
grinding is over 45 degrees (4 blade) or 90 degrees (2 bla  
wear another blade tooth. (see a picture 3, 4)



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