







Did treatment milling cutter to wear away not to know, how to judge milling cutter to wear away, reach wear away means of settlement

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In the treatment of milling cutter, how choose reasonable milling cutter, seasonable judgement milling cutter wear away, can improve treatment efficiency effectively not only, still can reduce finished cost.



## Means of settlement of tatty of different situation cutting tool

1, point wears away

Improve way: Raise feed; Lower cutting rate; Use more the bit material of wear-resisting is qualitative; Use coating razor blade.

2, collapse is broken

Improve way: The capable person with use nicer tenacity is qualitative; The razor blade of use point aggrandizement; Check the rigidity of machining complex; Increase tool cutting edge angle.

3, heat is out of shape

Improve way: Lower cutting rate; Reduce feed; Decrease cut deep; Use the capable person that has hot rigid more to pledge.



