



## milling cutter works, what to let me take you to look to make just make wolframsteel milling cutter?aa

Wolfram steel milling cutter is one kind uses wolfram steel (hardalloy, the alloy of the titanium that it is tungsten that says again)made cutting tool. Basically use at engraving tool of numericalcontrol machining center, CNC commonly. Also can install thetreatment on average milling machine a few harder not complexheat treatment material, application of wolfram steel milling cutteris wide, use high speed is machined. Hardness of wolfram steelmilling cutter is Vickers 10K, be next to diamond. Havingbecause of milling cutter of such wolfram steel not easy by tattycharacter, and qualitative fragile hard do not be afraid of anneal.



### Avoid measure

(Brand of razor blade of milling cutter of L) logical choice: Should use tenacity sensitivity of tall, heatproof crackle is small, and the bit stuff that has better heat resistance and wearability. For example: When milling steel, can use the brand bit such as YS30, YS25; The brand razor blade such as YD15 can be chosen to be able to prevent milling cutter to wear away when milling is cast-iron.

(2) is reasonable choose milling dosage: In fair treatment the condition falls, existence does not produce the safe work area of damaged, . Is the choice mixed in the  $V_c$  inside secure job area?Z, can make sure milling cutter works normally, prevent milling cutter to wear away.

(The relative position between workpiece of 3) logical choice and milling cutter: Choose face milling cutter to install the position to having main effect to reducing face milling cutter to wear away reasonably.

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