

Cutting tool so name, be clear at a glance of type, dimension! - machine tool businessaffairs netaa

Cutting tool so name, instantaneous be clear at a glance! Readthis text book rapidly of type name regulation!



Be opposite by different cutting tool type cutting tool in groupcategory group 1 Xxyyy (milling cutter kind) : 110 sphericalmilling cutter (cylinder milling cutter, ever since alphabetical Y represents milling cutter diameter, be the same as slightly below) 120 establish milling cutter 140 planar milling cutter 2 Xxyyy of group of category of knife of 150 garden Pan Xi (broach kind) 200 twist drill (ever since diameter of broach of alphabetical Y delegate, be the same as slightly below) 220 centers broach tap of 240 normal whorl (ever since alphabetical Y is OK and divisional thick tooth whorl is fine perhaps tooth whorl) 3 Xxyyy of group of 250 reamer category (boring cutter kind) 300 ShuangRen thick boring cutter (ever since diameter of boring cutter of alphabetical Y delegate, be the same as slightly below) 4 Xxyyy of group of category of boring cutter of essence of 320 odd blade (reaming knife) 400 reaming knife (ever since diameter of knife of reaming of alphabetical Y delegate, be the same as slightly below) category group 5 Xxyyy (lathe tool) : 500 thick lathe tool (ever since the numerical value of circular arc of point of a knife of alphabetical Y delegate, be the same as slightly below) 510 essence lathe tool 520 grooving knife (ever since width of point of a knife of alphabetical Y delegate, be the same as slightly below) 530 cut off lathe tool 540 whorl lathe tool (ever since alphabetical Y can represent thick tooth the parameter such as whorl of fine perhaps tooth) special cutting tool of category group 7 Xxyyy, the meaning of alphabetical Y inspects particular case and decide citing to be as follows ever since: T110010 expresses a diameter the spherical milling cutter of 10 millimeter; T200020 expresses a diameter the twist drill of 20 millimeter; T300100 expresses a diameter the double blade thick boring cutter of 100 millimeter; T400110 expresses a diameter the reaming knife of 110 millimeter; T500008 states circular arc of point of a knife is the thick lathe tool of R0.8 millimeter. Itself of date of the cutting tool in means of this kind of number included conclusion a lot of content such as cutting tool type, specific type and dimension, make process designing member be opposite with jockey the use circumstance be clear at

