

## Mechanical experienced worker teach handiwork grinding establishs article of milling cutter graph and luxuriantaa

1. Establish milling cutter to carry blade to repair grind:

With collet of R8 of primary tool carrier clip holds milling opetiole, by 90 ° level roll carries milling cutter to grind with accessory, uproot spacing bolt, transfer tool carrier but tool carrier of 360 degrees of circumgyrate arrives but porgrinding end blade (see a picture 1), next the degree act to the angle that carries cutting sword, gradient of the hogrinding those who give Duan Ren (see a picture 2), repattention when grinding feed means (see a picture 4). To cutting tool of device of tool carrier graduation is used aft grinding is over 45 degrees (4 blade) or 90 degrees (2 blade) wear another blade tooth. (see a picture 3, 4)



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