

Did treatment milling cutter to wear away not to know, how to judge milling cutter to wear away, reach wear away means of settlement

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In the treatment of milling cutter, how choose reasonable milling cutter, seasonable judgement milling cutter wear away, can improve treatment efficiency effectively not only, still can reduce finished cost.



Means of settlement of tatty of different situation cutting tool

1, point wears away

Improve way: Raise feed; Lower cutting rate; Use more the bit material of wear-resisting is qualitative; Use coating razor blade.

2, collapse is broken

Improve way: The capable person with use nicer tenacity is qualitative; The razor blade of use point aggrandizement; Check the rigidity of machining complex; Increase tool cutting edge angle.

3, heat is out of shape

Improve way: Lower cutting rate; Reduce feed; Decrease cut deep; Use the capable person that has hot rigid more to pledge.



