

milling cutter works, what to let me take you to look to make just make wolframsteel milling cutter?aa

Wolfram steel milling cutter is one kind uses wolfram steel (hardalloy, the alloy of the titanium that it is tungsten that says again)made cutting tool. Basically use at engraving tool of numericalcontrol machining center, CNC commonly. Also can install thetreatment on average milling machine a few harder not complexheat treatment material, application of wolfram steel milling cutteris wide, use high speed is machined. Hardness of wolfram steelmilling cutter is Vickers 10K, be next to diamond. Havingbecause of milling cutter of such wolfram steel not easy by tattycharacter, and qualitative fragile hard do not be afraid of anneal.



Avoid measure

(Brand of razor blade of milling cutter of L) logical choice: Shoulduse tenacity sensitivity of tall, heatproof crackle is small, and thebit stuff that has better hear resistance and wearability. For example: When milling steel, can use the brand bit such asYS30, YS25; The brand razor blade such as YD15 can bechosen to be able to prevent milling cutter to wear away whenmilling is cast-iron.

(2) is reasonable choose milling dosage: In fair treatment thecondition falls, existence does not produce the safe work area ofdamaged, . Is the choice mixed in the Vc inside secure job area?Z, can make sure milling cutter works normally, prevent millingcutter to wear away.

(The relative position between workpiece of 3) logical choice andmilling cutter: Choose face milling cutter to install the position tohaving main effect to reducing face milling cutter to wear away reasonably.

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