

CNC machines milling cutter, smooth garden knife, you know swallow end k a few, cutter track parameter set standardaa

These CNC numerical control machine milling cutter, sm knife, garden knife, swallow end knife you know a few, sp what you know



Standard of set of parameter of CNC cutter track

Type: Material of average engine work: 35 ace of HRC ? steel, before quenching (S136, H13, 8407)

of of of of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 30R5

60

? 30R5

120

? 25R5

60

? 25R5

120

KHTOOLS END MILLS IN CHINA

? 25R0.8	60
? 25R0.8	120
? 25R0.8	60
? 25R0.8	120
? 12	45
? 10	35
? 8	30
? 6	25

of of of of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 16R8	100
? 12R6	100
? 10R5	80
? 8R4	60

? 6R3	40
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Workpiece material: 738 718H 738H

of of of of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 30/R5	60
---------	----

? 30/R5	120
---------	-----

? 25/R5	60
---------	----

? 25/R5	120
---------	-----

? 25/R0.8	60
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? 25/R0.8	120
-----------	-----

? 16/R0.8	60
-----------	----

? 16/R0.8	120
-----------	-----

? 12	45
------	----

? 10	35
------	----

? 8	30
-----	----

? 6	30
-----	----

? 4	15
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of of of of of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 16/R8

100

? 12/R6

100

? 10/R5

60

? 8/R4

50

? 6/R3

35

? 4/R2

20

Workpiece material: ? Yan?

of of of of of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 25/R0.8

120

? 19.05

110

? 15.875

80

? 12

60

? 10

50

KHTOOLS END MILLS IN CHINA

? 8	45
? 6	35
? 4	20
? 3	15
? 2	10
? 16/R8	100
? 12/R6	100
? 10/R5	60
? 8/R4	50
? 6/R3	40
? 4/R2	20
? 2/R1.5	15
? 2/R1	10

Type: Material of work of high speed engine: 718 738

of of of of of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 16 65

? 12 65

? 10 60

? 8 50

? 6 40

Ball head knife Cutting tool is bulgy quantity

? 12/R6 65

? 10/R5 60

? 8/R4 50

? 6/R3 40

Workpiece material: ? ? ?

Make the same score bottom knife diameter Cutting tool is bulgy quantity

? 16 70

? 12 65

? 10 60

? 8 50

? 6 40

? 4 25

? 3 20

? 2 10

Ball head knife

Cutting tool is bulgy quantity

? 16/R6 65

? 10/R5 60

? 8/R4 50

? 6/R3 40

? 4/R2 25

? 3/R1.5 20

? 2/R1 10

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