

Upright milling cutter talking about end and distinction of Pan Xi knife

These days a lot of clients seek advice from us to fill An Bei, what is upright milling cutter and Pan Xi knife, what characteristic do they have? Small today make up be aimed at say for this problem!

Upright milling cutter and the discriminative distinction of Pan Xi knife are: The crucial point is different machine different utility to differ the advantage that carries milling cutter is cutting speed small feed of deepness of fast penetration of a cutting tool is small.

The advantage of knife of Pan Xi of rigid big can radial feed is feed big, cutting deepness can greatly axial bore crosses central sword it is OK still to establish milling cutter bore upgraded discharges bits.



One, the crucial point is different

- 1, upright milling cutter: Carrying milling cutter is the milling cutter that machines with end face it is disc model the blade that can use end panel only enters Zhi travel cutting.
- 2, Pan Xi knife: Dish tooth of Dao milling cutter is immanent and circumferential go up with the end panel on end panel cutting blade is deputy edge.

2, treatment is different

- 1, upright milling cutter: The knife that carry mill is multi-purpose at horizontal finish machining.
- 2, Pan Xi knife: Pan Xi knife is multi-purpose at perpendicular finish machining.

3, utility is different

- 1, upright milling cutter: The knife that carry mill cuts workpiece plane technically with Yu

