

Hard alloy face milling cutteraa

Milling cutter of hard alloy face is a kind of milling cutter with very at present wide application, it suits high speed milling. Compare with high-speed steel milling cutter, not only productivity is tall, and treatment quality it may not be a bad idea.

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3. machine is placed but dislocation type



The structure that because solder, places solid type is relatively complex, and again the quality of hard alloy razor blade after soldering drops problem, because already used machine clip gradually this now but the face milling cutter of dislocation razor blade. This structure is the bit of polygonal hard alloy that will be put on knife mat, use wedge piece and bolt (or other part) direct clip solid is inside the knife chamfer of milling cutter, if pursue, 7-31 place is shown. After the passivation of milling of classics of blade of a cutting when bit, can loosen on the machine tool directly the bolt of clamp razor blade, a position that changes cutting blade or change a razor blade can proceed milling. Accordingly, it was saved hold the auxiliary time that tears open cutting tool, and also was reduced hold the amount of labor that tears open milling cutter.

But dislocation face milling cutter should achieve precision of bit fixed position, clamp bits of reliable, platoon is easy, change bit is rapid wait for technical requirement. The versatility that aids clamp spare parts and fixed position spare parts is close friends and make convenient.

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