

Hard alloy face milling cutter

Milling cutter of hard alloy face is a kind of milling cutter with wide application, it suits high speed milling. Compared with high-speed steel milling cutter, not only productivity and treatment quality it may not be a bad idea.



3. machine is placed but dislocation type

The structure that because solder, places solid type is relatively complex, and again the quality of hard alloy razor blade and soldering drops problem, because already used machine gradually this now but the face milling cutter of dislocation blade. This structure is the bit of polygonal hard alloy that put on knife mat, use wedge piece and bolt (or other part) clip solid is inside the knife chamfer of milling cutter, if picture 31 place is shown. After the passivation of milling of class blade of a cutting when bit, can loosen on the machine to directly the bolt of clamp razor blade, a position that change cutting blade or change a razor blade can proceed milling. Accordingly, it was saved hold the auxiliary time that tear cutting tool, and also was reduced hold the amount of labor tears open milling cutter.

But dislocation face milling cutter should achieve precise fixed position, clamp bits of reliable, platoon is easy, change rapid wait for technical requirement. The versatility that a clamp spare parts and fixed position spare parts is close and make convenient.

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