

Mill planer knife firstaa

The sort of knife head, characteristic reaches utility

Mill planer is the mechanical device that is used at metallurgical treatment, its cutting means is rotate cutting. Because the tool when milling and workpiece move relatively, the cutting that uses high speed to rotate so will machine precision and exterior quality. Accordingly, the cutting that uses multifunctional cutting tool extensively in milling to complete work works. The sort that uses cutting tool according to place is different, can be divided for: The knife head of milling cutter of vertical of integral hard alloy; The knife head of boring cutter of horizontal of integral hard alloy; The knife head that sets time to establish milling and set time to lie the knife head of milling cutter; Spherical end mill figure razor blade that rolls a flower.

One, integral hard alloy

The knife head of vertical boring cutter

The knife head of boring cutter of vertical of integral hard alloy is held by main shaft, clip set (or centering annulus) and built on workbench of dislocation is formed. main shaft installation is when the job on the main shaft aperture of the machine tool cover through adjusting clip to hold slant the control that can change angle to realize pair of main shaft drives way of workbench. The standard to make radial reciprocate undertake bore or ream work. Can pass when need changes feed adjust of workbench. The hole depth that gives to make gear. The hole depth that gives to make gear keeps changeless and can automatic inverting and use of the double chamfer that discharge bits.



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