

Numerous course of study is amounted to | The treatment of carbon fiber milling cutter parameteraa

Milling cutter, it is to be used at what milling machines, have one or more tooth rotate cutting tool, and the cutting tool that carbon fiber milling cutter uses composite material of treatment carbon fiber namely. So what does the treatment parameter of carbon fiber milling cutter have? Numerous course of study is amounted to below small make up will fall for everybody introduction.

[China End Mills / End Milling Cutter](#)

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The treatment parameter of carbon fiber milling cutter:

One, cutting speed

Cutting speed is the speed that shows cutting tool contacts workpiece when cutting, express normally with M/min. When carbon fiber milling is machined, because carbon fiber is material of a kind of brittleness, should reduce cutting tool and the rate that workpiece contacts as far as possible so, lest appear, edge of burr, wool reaches the issue such as warp. Show according to the experiment, the optimal cutting speed when carbon fiber mill is machined is 400-600m/min, unfavorable and exorbitant or too low, lest affect treatment result.

