

Do you understand milling cutter structure really? This article is told completely

One, but dislocation milling cutter is main geometrical and

Milling cutter has the part before a tool cutting edge angle, two, one makes the part before axial, one makes the part before radial.

P of ϕ of the horn before F of ϕ of the horn before radial and axial, f of ϕ of the horn before radial basically affects cutting power; P of ϕ of the horn before axial affects those who cut to form the way with axial force, leave treatment area to be being cut to fly namely when the value when ϕ P.



Tine number:

? Scanty tine or standard tine are used at mill chamfer (safe)

? Close tine is used at outline mill (productivity)

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