

CNC machines milling cutter, smooth
garden knife, you know swallow end k
a few, cutter track parameter set
standardaa

These CNC numerical control machine milling cutter, sm
knife, garden knife, swallow end knife you know a few, sp
what you know



Standard of set of parameter of CNC cutter track

Type: Material of average engine work: 35 ace of HRC ? steel, before quenching (S136, H13, 8407)

of of of of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 30R5 60

? 30R5 120

? 25R5 60

? 25R5 120

KHTOOLS END MILLS IN CHINA	
φ 25R0.8	60
φ 25R0.8	120
φ 25R0.8	60
φ 25R0.8	120
φ 12	45
φ 10	35
φ 8	30
φ 6	25
of of of of of of of of of of of knife diameter	Cutting tool is bulgy quantity
φ 16R8	100
φ 12R6	100
φ 10R5	80
φ 8R4	60
By KHTOOLS.COM	

φ 6R3 40

Workpiece material: 738 718H 738H

of of of of of of of of of of of knife diameter Cutting tool is bulgy quantity

φ 30/R5 60

φ 30/R5 120

φ 25/R5 60

φ 25/R5 120

φ 25/R0.8 60

φ 25/R0.8 120

φ 16/R0.8 60

φ 16/R0.8 120

φ 12 45

φ 10 35

φ 8 30

φ 6 30

φ 4 15

of of of of of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 16/R8

100

? 12/R6

100

? 10/R5

60

? 8/R4

50

? 6/R3

35

? 4/R2

20

Workpiece material: ? Yan?

of of of of of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 25/R0.8

120

? 19.05

110

? 15.875

80

? 12

60

? 10

50

φ 8	45
φ 6	35
φ 4	20
φ 3	15
φ 2	10
φ 16/R8	100
φ 12/R6	100
φ 10/R5	60
φ 8/R4	50
φ 6/R3	40
φ 4/R2	20
φ 2/R1.5	15
φ 2/R1	10

Type: Material of work of high speed engine: 718 738

of of of of of of of of of of of of knife diameter Cutting tool is bulgy quantity

φ 16	65
φ 12	65

φ 10	60
φ 8	50
φ 6	40
Ball head knife	Cutting tool is bulgy quantity
φ 12/R6	65
φ 10/R5	60
φ 8/R4	50
φ 6/R3	40
Workpiece material: φ φ φ	
Make the same score bottom knife diameter	Cutting tool is bulgy quantity
φ 16	70
φ 12	65
φ 10	60
φ 8	50
φ 6	40

4	25
3	20
2	10
Ball head knife	Cu
16/R6	65
10/R5	60
8/R4	50
6/R3	40
4/R2	25
3/R1.5	20
2/R1	10

Cutting tool is bulgy quantity

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