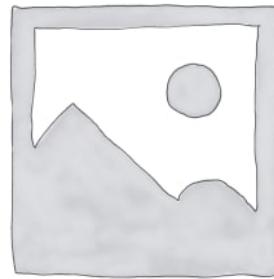


Hard alloy face milling cutteraa

Milling cutter of hard alloy face is a kind of milling cutter which is widely used at present wide application, it suits high speed milling. Compared with high-speed steel milling cutter, not only productivity is higher, and treatment quality it may not be a bad idea.



3. machine is placed but dislocation type

The structure that because solder, places solid type is relatively simple, complex, and again the quality of hard alloy razor blade and soldering drops problem, because already used machine, gradually this now but the face milling cutter of dislocation type blade. This structure is the bit of polygonal hard alloy that is put on knife mat, use wedge piece and bolt (or other parts) clip solid is inside the knife chamfer of milling cutter, if put in 31 place is shown. After the passivation of milling of class 31 blade of a cutting when bit, can loosen on the machine to directly the bolt of clamp razor blade, a position that change cutting blade or change a razor blade can proceed milling. Accordingly, it was saved hold the auxiliary time that tears cutting tool, and also was reduced hold the amount of labor, tears open milling cutter.

But dislocation face milling cutter should achieve precision fixed position, clamp bits of reliable, platoon is easy, change rapid wait for technical requirement. The versatility that a clamp spare parts and fixed position spare parts is close and make convenient.

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