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Cutting tool is the component with numerical control mainmachining center, perfect treatment exercise cannot leave therational application of cutting tool. Contemporary cutting tool andthe cutting tool in the past are having the connection of countlessties, with a lot of things, the cutting tool of instantly is technicalcarrier, the miracle that investment of much scientific researchcreates the science and technology that is swift and violentdevelopment and tool manufacturer. Next small the installationskill that writes everybody introduction to establish milling cutter.

Install clip little skill:

1. In all treatment application, use snickersnee power as far aspossible. In addition, cutting tool ought to be installed as far aspossible inside knife handle. This can raise knife handle to holdpower to the clip of cutting tool, reduce vibration. Carry cuttingtool from main shaft bazoo most advanced distance is shorter,tigidity is taller. Tigidity means the vibration in cutting processhigher fewer.



7.Undertake cutting adds man-hour to use proper rotate speed and feed rate. The general use guide that most tool manufacturer provided cutting tool (be based on treatment material) . Although the manufacturer proposal about cutting tool rotate speed and feed speed was you to offer, go to the laboratory, but offer reference only. Below most circumstance, these suggest the value is to be based on ideal condition, be not all and applicable. To adjusting for the cutting condition of cutting tool, experience is very precious. Flutter and vibration may happen, you may need to change rotate speed and feed speed to improve these conditions.

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