



CNC machines milling cutter, smooth knife, garden knife, you know swallow end knife a few, cutter track parameter set standardaa

These CNC numerical control machine milling cutter, smooth knife, garden knife, swallow end knife you know a few, speak what you know

[China End Mills / End Milling Cutter](#)

Standard of set of parameter of CNC cutter track

Type: Material of average engine work: 35 ace of HRC ? steel, before quenching (S136, H13, 8407)

of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 30R5

60

? 30R5

120

? 25R5

60

? 25R5

120

? 25R0.8

60

? 25R0.8	120
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? 25R0.8	60
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? 25R0.8	120
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? 12	45
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? 10	35
------	----

? 8	30
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? 6	25
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of of of of of of of of knife diameter      Cutting tool is bulgy quantity

? 16R8	100
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? 12R6	100
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? 10R5	80
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? 8R4	60
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? 6R3	40
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of of of of of of of of knife diameter	Cutting tool is bulgy quantity
? 30/R5	60
? 30/R5	120
? 25/R5	60
? 25/R5	120
? 25/R0.8	60
? 25/R0.8	120
? 16/R0.8	60
? 16/R0.8	120
? 12	45
? 10	35
? 8	30
? 6	30
? 4	15

of of of of of of of of knife diameter	Cutting tool is bulgy quantity
? 16/R8	100
? 12/R6	100
? 10/R5	60
? 8/R4	50
? 6/R3	35
? 4/R2	20

Workpiece material: ? Yan?

of of of of of of of of knife diameter	Cutting tool is bulgy quantity
? 25/R0.8	120
? 19.05	110
? 15.875	80
? 12	60
? 10	50

? 8	45
? 6	35
? 4	20
? 3	15
? 2	10
? 16/R8	100
? 12/R6	100
? 10/R5	60
? 8/R4	50
? 6/R3	40
? 4/R2	20
? 2/R1.5	15
? 2/R1	10

Type: Material of work of high speed engine: 718 738

of of of of of of of of knife diameter

Cutting tool is bulgy quantity

? 16	65
? 12	65

? 10 60

? 8 50

? 6 40

Ball head knife Cutting tool is bulgy quantity

? 12/R6 65

? 10/R5 60

? 8/R4 50

? 6/R3 40

Workpiece material: ? ? ?

Make the same score bottom knife diameter Cutting tool is bulgy quantity

? 16 70

? 12 65

? 10 60

? 8 50

? 6 40

? 4 25

? 3 20

? 2 10

Ball head knife Cutting tool is bulgy quantity

? 16/R6 65

? 10/R5 60

? 8/R4 50

? 6/R3 40

? 4/R2 25

? 3/R1.5 20

? 2/R1 10

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